



NSP Series Compact Variable Pump Unit

Compact hydraulic units are widely used as a power source in such machine tool applications as NC lathe check opening and closing, tool rotation, machining center spindle raise and lower operations, etc.

During pressure holding, NSP unit enables machine efficiency that delivers energy savings of approximately 40% when compared with standard Nachi units, all in a compact, lightweight hydraulic unit.

Features

Space-saving, lightweight design

A smaller tank capacity makes it easier for the unit to fit in, and greatly reduces space requirements.

New structure increases efficiency

A structure that draws on years of accumulated know-how includes an improved pump joint that provides more efficient operation.

Greatly improved cooling capacity

A powerful, energy-efficient built-in cooling system eliminates the need for fan motor wiring and coolant pipes.

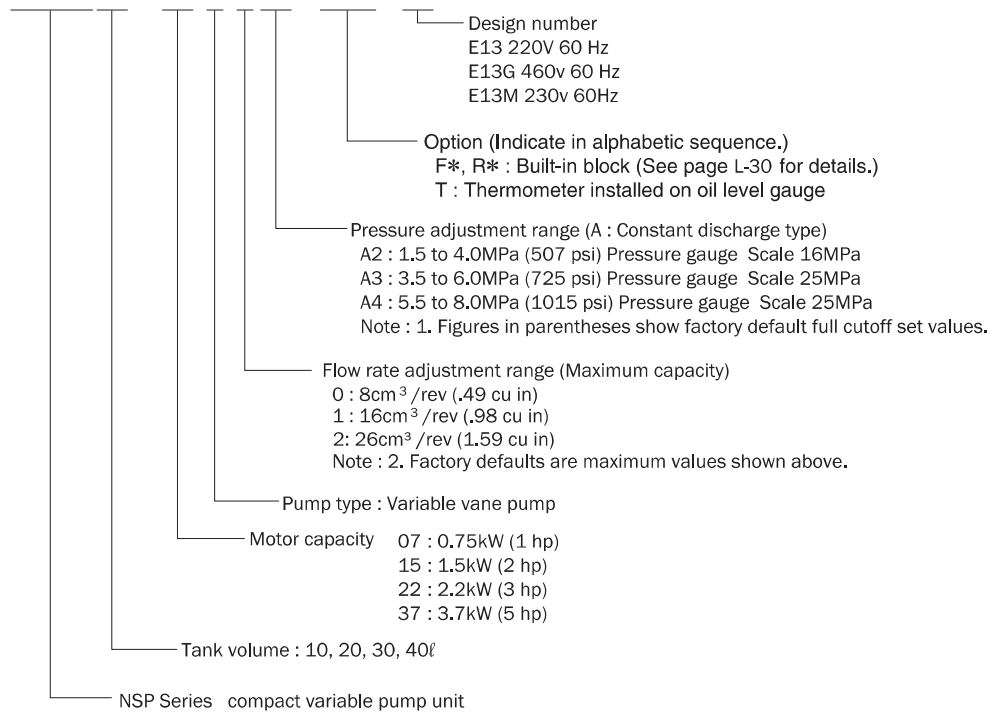
Specifications

| Item | Model No. | NSP-*-VOA* | NSP-*-V1A* | NSP-*-V2A* |
|--------------------|----------------------|---------------------------------------|-----------------|--|
| Pump Capacity | cm ³ /rev | 8.0 | 16.0 | 26.0 |
| Maximum Pressure | MPa (psi) | 8.0 (1160 psi) (Full Cutoff Pressure) | | 7.0 (Full Cutoff Pressure) * Allowed peak pressure is 13.0 |
| Motor Output | kW (hp) | 0.75, 1.5 (1, 2) | 1.5, 2.2 (2, 3) | 2.2, 3.7 (3, 5) |
| Tank Capacity | ℓ | 10, 20 | | 30, 40 |
| Installation Space | mm | 300 × 400 | | 340 × 450 |
| Approximate Weight | kg | 37 (10 ℓ, 1.5kW, excluding options) | | 63 (30 ℓ, 2.2kW, excluding options) |
| Pump Volume 60 Hz | | 3.8 gpm | 7.6 gpm | 12 gpm |

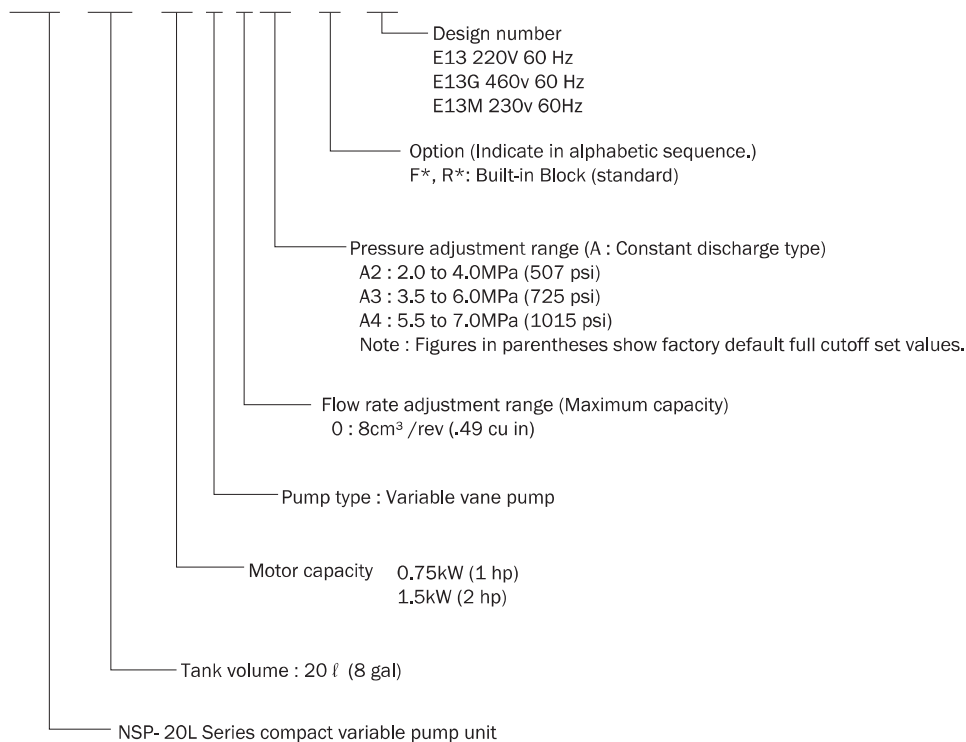
Understanding Model Numbers

- Note: 1. Note that there are certain restrictions on pump capacity and motor capacity combinations. See the Selection Precautions on page L-23 before selecting a model.
2. Design numbers are subject to change without notice.

NSP - 10 - 07 V 0 A2 - F2T - E13



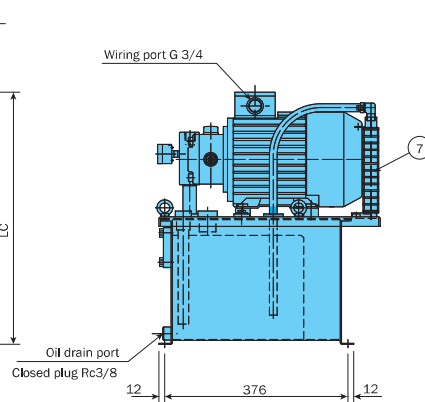
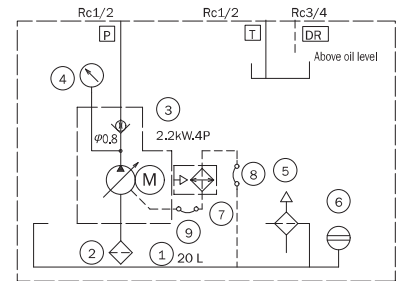
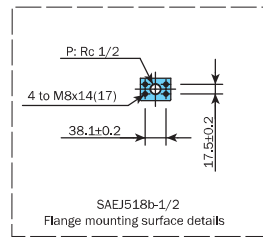
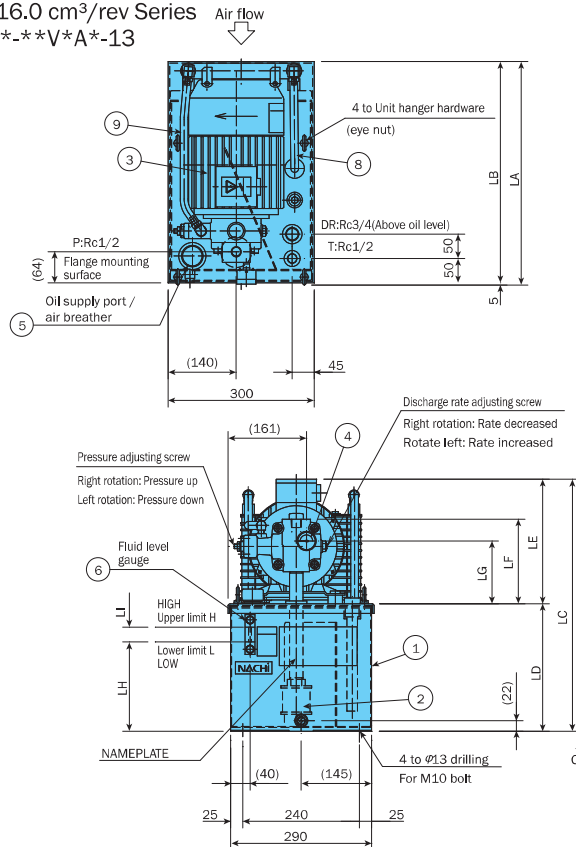
NSP - 20L - 07 V 0 A2 - F - 13



Design Drawings, Dimension Tables

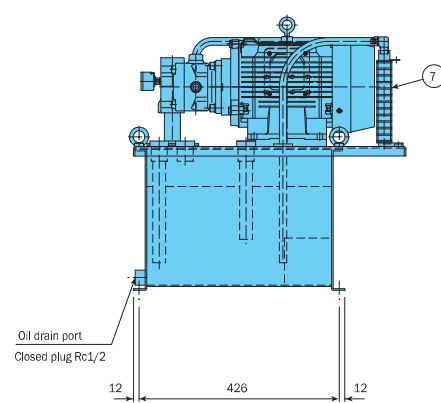
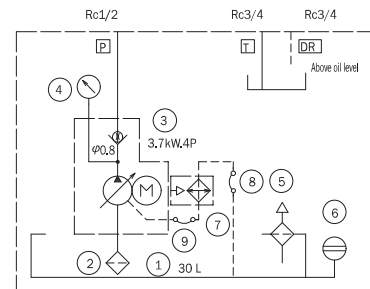
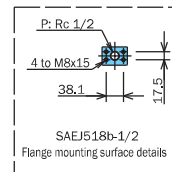
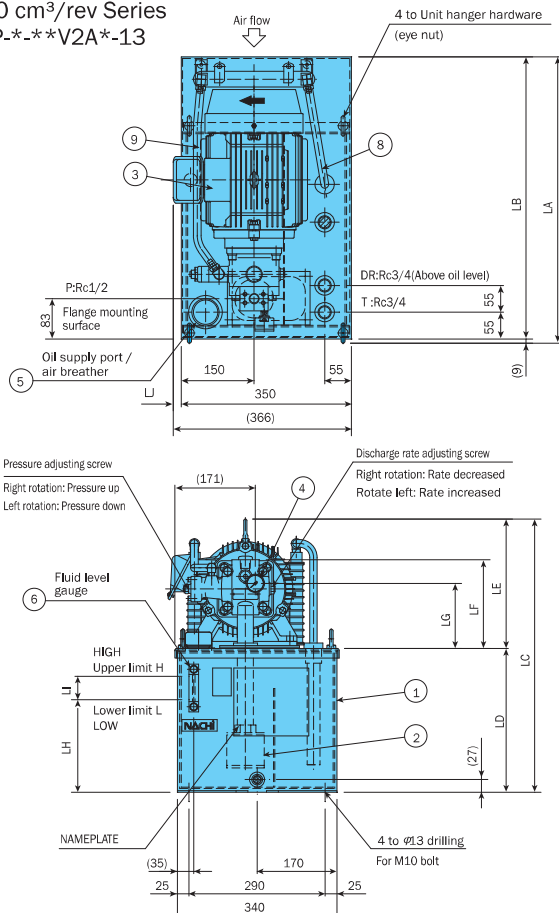
Note: See the following page for dimensions.

8.0, 16.0 cm³/rev Series NSP-*.**V*A*-13



| Part No. | Part Name |
|----------|--------------------------------|
| 1 | Oil tank |
| 2 | Suction strainer |
| 3 | Uni-pump |
| 4 | Pressure gauge |
| 5 | Fluid supply port/air breather |
| 6 | Fluid level gauge |
| 7 | Radiator |
| 8 | Flexible hose |
| 9 | Flexible hose |

26.0 cm³/rev Series NSP-*.**V2A*-13



| Part No. | Part Name |
|----------|--------------------------------|
| 1 | Oil tank |
| 2 | Suction strainer |
| 3 | Uni-pump |
| 4 | Pressure gauge |
| 5 | Fluid supply port/air breather |
| 6 | Fluid level gauge |
| 7 | Radiator |
| 8 | Flexible hose |
| 9 | Flexible hose |

Hydraulic Unit

8.0, 16.0cm³/rev Series

| Model No. | Motor (kW-P) | Dimensions | | | | | | | | | | | Approximate Weight (kg) |
|------------------|--------------|------------|-----|-----|-----|-----|-----|-----|-----|----|-----|-----|-------------------------|
| | | LA | LB | LC | LD | LE | LF | LG | LH | LI | H | L | |
| NSP-10-07V*A*-13 | 0.75 - 4 | 405 | 400 | 394 | 160 | 234 | 154 | 109 | 102 | 10 | 10L | 9L | 33 |
| NSP-10-15V*A*-13 | 1.5 - 4 | 430 | 425 | 396 | | 236 | 164 | 119 | | | | | 37 |
| NSP-10-22V*A*-13 | 2.2 - 4 | 460 | 455 | 422 | | 262 | 174 | 129 | | | | | 42 |
| NSP-20-07V*A*-13 | 0.75 - 4 | 405 | 400 | 496 | 262 | 234 | 154 | 109 | 185 | 30 | 20L | 17L | 35 |
| NSP-20-15V*A*-13 | 1.5 - 4 | 430 | 425 | 498 | | 236 | 164 | 119 | | | | | 39 |
| NSP-20-22V*A*-13 | 2.2 - 4 | 460 | 455 | 524 | | 262 | 174 | 129 | | | | | 44 |

(Excluding operating fluid)

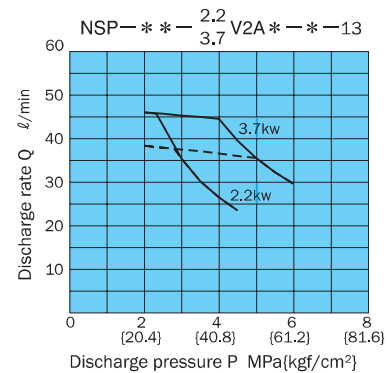
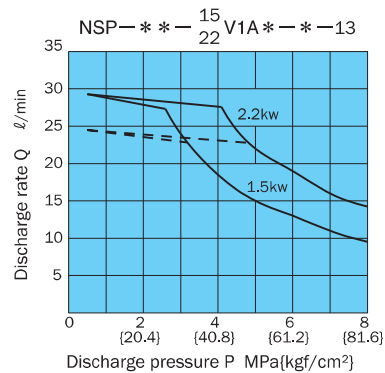
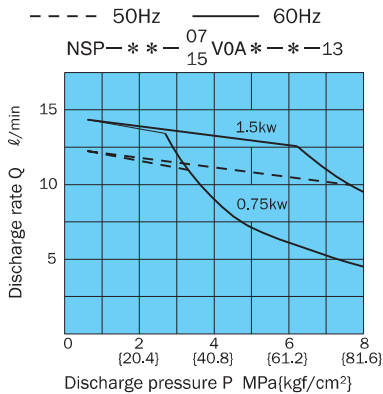
26.0cm³/rev Series

| Model No. | Motor (kW-P) | Dimensions | | | | | | | | | | | Approximate Weight (kg) | |
|------------------|--------------|------------|-----|-----|-----|-----|-----|-----|-----|----|----|-----|-------------------------|----|
| | | LA | LB | LC | LD | LE | LF | LG | LH | LI | LJ | H | | L |
| NSP-30-22V2A*-13 | 2.2 - 4 | 564 | 555 | 619 | 306 | 234 | 177 | 127 | 197 | 50 | 9 | 30L | 23L | 63 |
| NSP-30-37V2A*-13 | 3.7 - 4 | 589 | 580 | 661 | | 276 | 189 | 139 | | | 15 | | | 73 |
| NSP-40-22V2A*-13 | 2.2 - 4 | 564 | 555 | 619 | 385 | 234 | 177 | 127 | 256 | 70 | 9 | 40L | 31L | 67 |
| NSP-40-37V2A*-13 | 3.7 - 4 | 589 | 580 | 661 | | 276 | 189 | 139 | | | 15 | | | 77 |

(Excluding operating fluid)

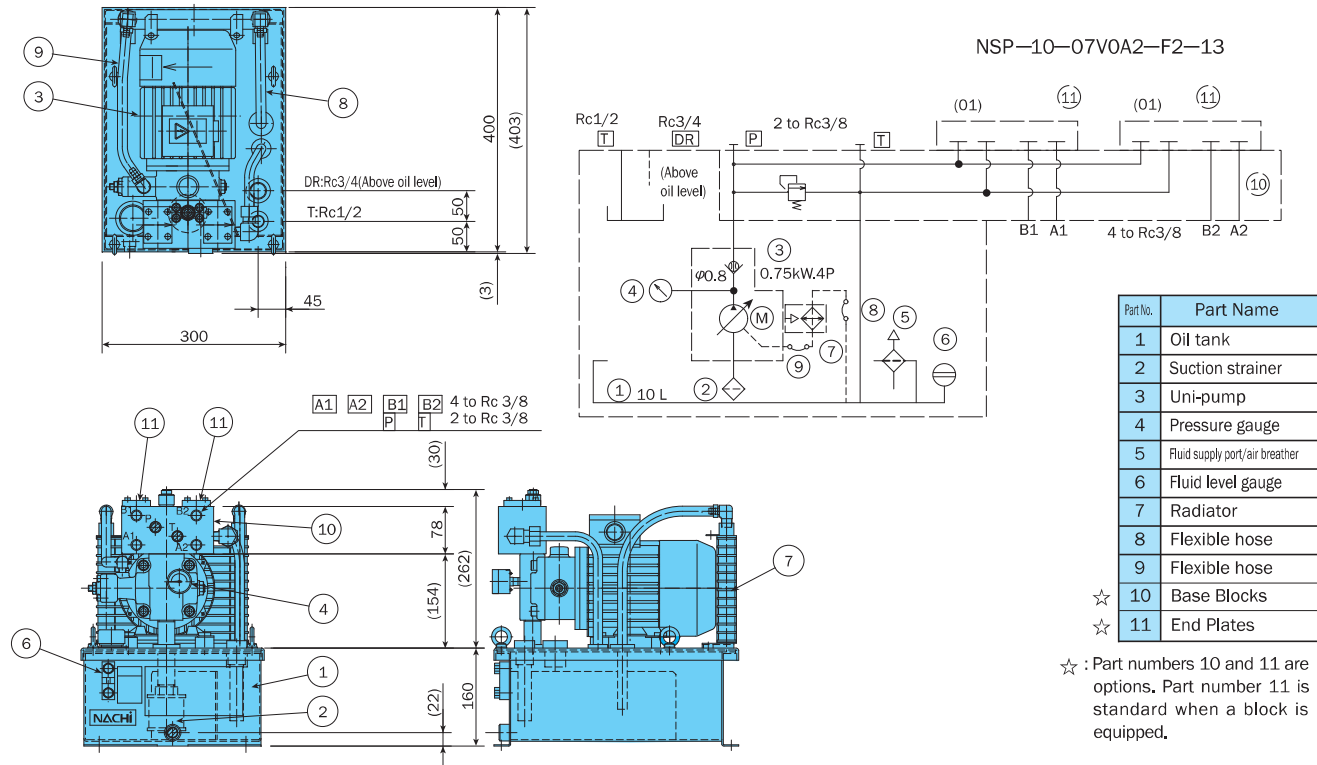
Selecting a Motor

NSP Motor Selection Curves (Standard voltage for drive motor is 200 VAC, 50/60 Hz or 220 VAC, 60 Hz.)



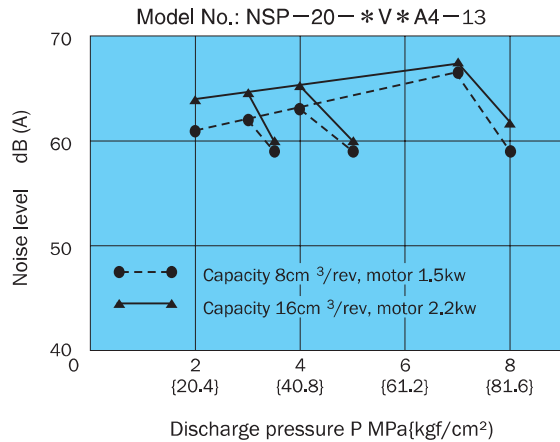
* See page B-40 for the characteristics of the drive motor.

[Block Addition Example]
NSP-10-07V0 A2-F2-13



Performance Characteristics

Noise Characteristics



Conditions

(The values shown in the graph to the left are typical characteristics under the following conditions.)

Operating Fluid: ISO VG32 equivalent

Fluid Temperature: 40±5°C

Revolution Speed: 1800min⁻¹

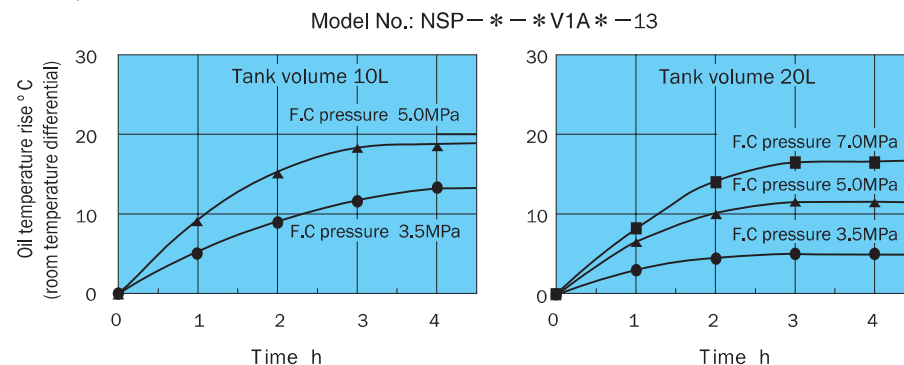
Measurement Distance:

1 meter around the unit

(Average value from four directions)

Note: Noise characteristics are affected by the condition of the floor and stand where the unit is mounted, whether there are noise reflective items nearby, and other factors. Such factors can produce different characteristics than those indicated above.

Fluid Temperature Characteristics



Conditions

(The values shown in the graph to the left are typical characteristics under the following conditions.)

Operating Fluid: ISO VG32 equivalent

Revolution Speed: 1800min⁻¹

Room Temperature: 29 °C

Motor: 0.75 to 2.2kW

Note) 1. Note that continuous operation at pressures of 5.0MPa or greater with the 10 l tank cause a large rise in fluid temperature. A 20 l tank is recommended in this case.
2. Rises in fluid temperature depend on actual operating conditions, and so actual temperatures may be different from those indicated above.

Note: For information about power consumption, see the data for the UVN Series variable vane uni-pump on page B-41.

Selection Precautions

• Model Combinations

The table below shows the standard pump and motor combinations.

| Pump | Motor kW | 0.75 | 1.5 | 2.2 | 3.7 |
|------|----------|------|-----|-----|-----|
| 0A* | | ○ | ○ | | |
| 1A* | | | ○ | ○ | |
| 2A2 | | | | ○ | ○ |
| 2A3 | | | | ○ | ○ |
| 2A4 | | | | | ○ |

A 30ℓ tank capacities with 8.0 or 16.0 cm³/rev are special specifications.

A model equipped with a block comes with a stopper plate on the block.

• Circuit Configuration

The basic configuration is a standard NSP-** plus an external manifold (circuit).

Provide piping with sufficient flexibility between the unit and external manifold.

Make sure the maximum peak pressure (setting pressure + surge pressure) during operation does not exceed 14MPa.

The following are typical pipe conditions at a reference maximum peak pressure at 14MPa or less as reference.

Rubber hose (for 14MPa) 1/2" x 2m (Pipe Capacity: 250cm³) pump operating conditions: 1MPa→7MPa, full cutoff

At pressures in excess of 14MPa, equip a circuit side surge cutoff relief valve.

• Built-in Manifold Block

When a manifold block (optional) is built

into the pump, make sure the block and valve total weight is not greater than 15kg.

| Block Type | F1-R1 | F2-R2 | F3 |
|----------------------------------|-------|-------|-----|
| Block Weight (kg) | 4.5 | 6.5 | 8.5 |
| Allowable Additional Weight (kg) | 10.5 | 8.5 | 6.5 |

Contact your agent for information about equipping a circuit.

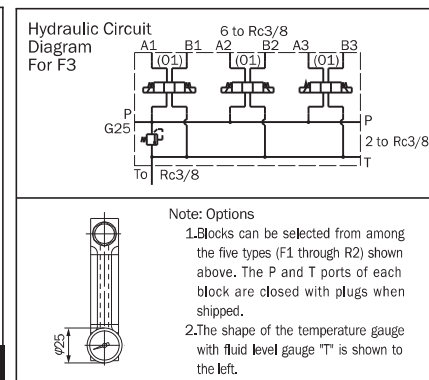
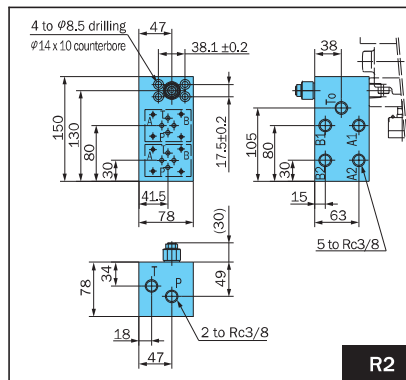
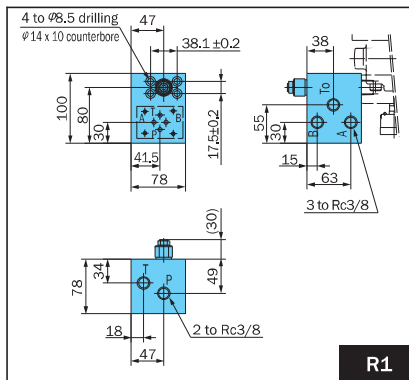
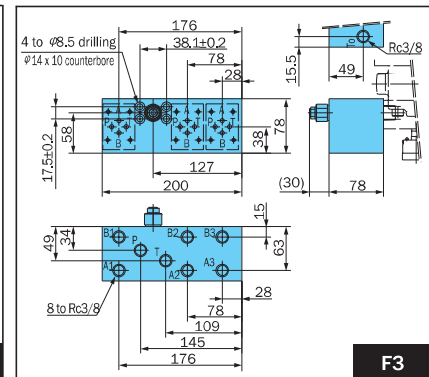
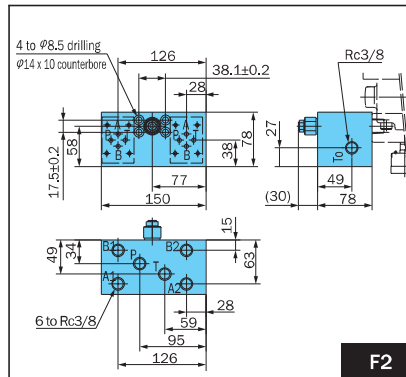
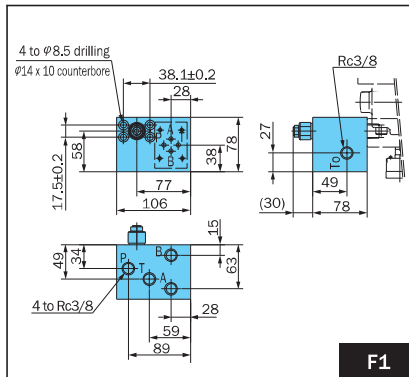
The 26 cm³/rev series blocks are different, contact us for information.

• Paint Specifications

The interior and exterior of the tank and the motor are covered with a melanic baked-on resin coating, while the pump is spray painted with a lacquer finish. Color is Nachi standard color (Mancel No. 5B6/3).

Contact your agent about specifying external paint colors.

Option Details



Handling Overview

Startup Precautions

Check to make sure that the operating fluid in the tank is at the prescribed level.

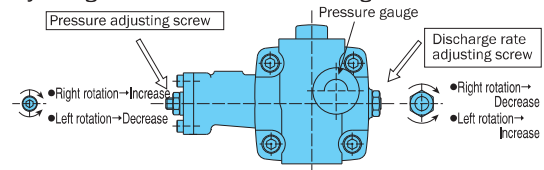
- Upper Limit Mark (Yellow): Prescribed fluid level (nominal capacity)
 - Lower Limit Mark (Red): Minimum fluid level
- Hydraulic Operating Fluid: General oil-based operating fluid equivalent to ISO VG32

Perform electrical wiring exactly as shown below.

| Motor and Power Supply Polarity | If wiring is performed incorrectly... |
|---------------------------------|---|
| R → U | - Electric pump rotates in reverse, fluid is not discharged Continued operation can damage the pump. - Attach a pressure gauge to the discharge side and check for pressure rise. |
| S → V | |
| T → W | |

Perform repeated motor starts and stops to bleed air from the interior of the pump and the suction piping. A no-load circuit allows faster bleeding.

• Adjusting the Pressure and Discharge



Note: Do not touch anything except the adjustment screw shown above.

• Maintenance and Inspection

Fluid Temperature: Use in an area where the temperature is 15° C to 60° C.

Operating Fluid Replacement Cycle: Perform the initial fluid replacement after three months of operation. After that, replace fluid when it becomes dirty or once a year, whichever comes first.

Radiator Fin Cleaning and Fin Strainer Cleaning: Every six months or 4,000 hours of operation, whichever comes first.

• Environment

Temperature: 10 to 35° C

Avoid areas exposed to mist of water-soluble coolant.