

NASGP 300A & NASGP 1A External Gear Pump

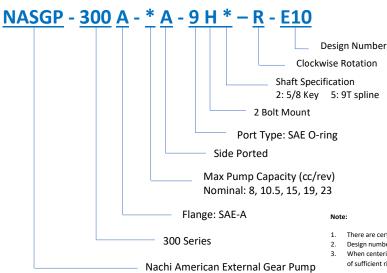


High Volumetric Efficiency at High Temperature Max Operating Pressure at 3600 psi Can Be Mounted on the Back of PVS Pumps

300A Gear Pump

NACHI NASGP 300A External Gear Pump

Explanation of Model Number





There are certain restrictions on pump capacity and motor capacity combinations.

Design numbers are subject to change without notice.

When centering the pump shaft, eccentricity with the motor shaft should be no greater than 0.05 mm. Use a pump mounting base of sufficient rigidity. The angle error should be no greater than 1° .

Model No.	Pump Capacity (cm³/rev)	Pump Capacity (in³/rev)	Flow Rate @ 1800 rpm (gpm)	Rated Pressure (psi)	Maximum Pressure (psi)	Speed (rpm)	Weight (lbs)
NASGP-300A-8A-9H2-R-E10	8.00	0.48	3.80				8.00
NASGP-300A-10.5A-9H2-R-E10	10.40	0.63	4.95				8.36
NASGP-300A-15A-9H2-R-E10	14.80	0.90	7.04	3,600	4,200	500 - 3500	8.80
NASGP-300A-19A-9H2-R-E10	19.20	1.17	9.13				9.24
NASGP-300A-23A-9H2-R-E10	22.90	1.40	10.89				9.68

Note: Direction of rotation is clockwise when viewed from the shaft end.

Allowable Specifications

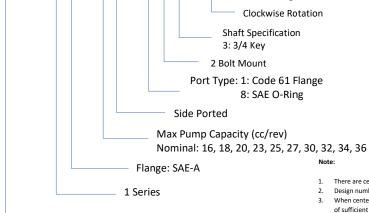
Size	Displacement (in³)	A (in)	L (in)	ØD (in)
NASGP-300A-8	0.48	2.16	3.67	
10.5	0.63	2.28	3.80	
15	0.90	2.52	4.04	3.25
19	1.17	2.76	4.27	
23	1.40	2.95	4.47	

SAE J498b Involute Spline Data (Some dimensions are different from SAE Standard)] [Front Pump	Rear Pump	Kit Number	
No. of Teeth	9	Minor Diameter	Ø0.47 Max	ΙL			(Keyed)	
D'anna ba's a D'hab	16/32 Diameter 0.723 Part Discrete	PVS-0B or PVS-1B Series	NASGP	PVMK-1-SAE-A-3/4"				
Diametrical Pitch		Diameter	0.723]		PVS-2B Series	Series	PVMK-2-SAE-A-3/4"
Pressure Angle	30°	Pin Diameter	Ø0.12	ן נ	Number			
Ø0.6085								
Major Diameter	Ø0.6035	70.6035 Flat Root Side Fit						

NASGP 1A External Gear Pump

Explanation of Model Number

NASGP - **1 A** - *** F** - *** H 3** - **R** - **E10** Design Number





There are certain restrictions on pump capacity and motor capacity combinations.

2. Design numbers are subject to change without notice.

. When centering the pump shaft, eccentricity with the motor shaft should be no greater than 0.05 mm. Use a pump mounting base of sufficient rigidity. The angle error should be no greater than 1°.

Nachi American External Gear Pump

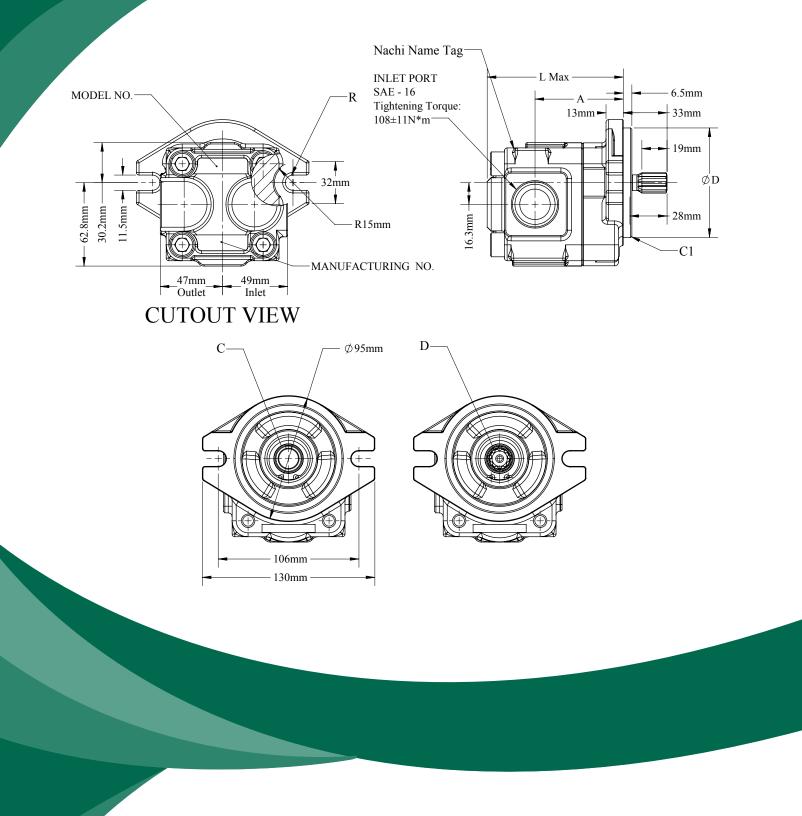
Model No.	Pump Capacity (cm³/rev)	Pump Capacity (in³⁄rev)	Flow Rate @ 1800 rpm (gpm)	Rated Pressure (psi)	Maximum Pressure (psi)	Speed (rpm)	Weight (lbs)
NASGP-1A-16F-8H3-R-E10	16.0	0.98	7.61			500 - 2,000	7.28
NASGP-1A-18F-8H3-R-E10	18.0	1.10	8.56				7.50
NASGP-1A-20F-8H3-R-E10	20.0	1.22	9.51		87 3,500		7.72
NASGP-1A-23F-8H3-R-E10	23.0	1.40	10.94				8.16
NASGP-1A-25F-8H3-R-E10	25.0	1.53	11.89	0.007			8.38
NASGP-1A-27F-8H3-R-E10	27.0	1.65	12.84	2,987			8.82
NASGP-1A-30F-8H3-R-E10	30.0	1.83	14.26				9.04
NASGP-1A-32F-8H3-R-E10	32.0	1.95	15.22				9.26
NASGP-1A-34F-8H3-R-E10	34.0	2.07	16.17				9.48
NASGP-1A-36F-8H3-R-E10	36.0	2.20	17.12				9.92

Note: Direction of rotation is clockwise when viewed from the shaft end.

Allowable Specifications

Size	Displacement (in³)	A (in)	L (in)	ØD (in)
NASGP-1A-16	0.98	3.86	4.78	
18	1.10	3.96	4.88]
20	1.22	4.06	4.98]
23	1.40	4.21	5.14]
25	1.53	4.27	5.20]
27	1.65	4.41	5.33	3.25
30	1.83	4.51	5.43]
32	1.95	4.67	5.59]
34	2.07	4.70	5.63	
36	2.20	4.82	5.75]

	Front Pump	Rear Pump (Keyed)	Kit Number	
NACHI Part Number	PVS-0B or PVS-1B Series		PVMK-1-SAE-A-3/4"	
	PVS-2B Series	NASGP Series	PVMK-2-SAE-A-3/4"	





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